|  |  |  |
| --- | --- | --- |
| Designation | ***Designation (see end of file)*** | ***Photograph*** |
| Name | ***First Name Last Name*** | WPQ Record # | ***WPQ Record #***  |
| Welder ID | ***Welder ID*** | Qualified to | ***Qualification Code*** |
| Stamp Number | ***Stamp Number*** | WPS Number | ***WPS Number –*** Rev. ***Rev Number*** |
| Employer | ***Employer*** | Test Date | ***Test date*** |
| Test/Production | ***Qualification type*** | Job Knowledge | ***Job Knowledge*** |

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| --- |
| Base Metals (QW-403) |
| Base Metals | Product Form | Specification | P # | Group # | UNS # | NPS/DN | Diameter | Schedule | Thickness |
| ***Alloy*** | ***Product Form*** | ***“Spec Number” “Alloy, Type or Grade”*** | ***Welding P Number*** | ***Welding Group No.*** | ***UNS Number*** | ***NPS or DN*** | ***OD***  | ***Schedule***  | ***Thickness*** |
| ***Alloy*** | ***Product Form*** |  | ***Welding P Number*** | ***Welding Group No.*** | ***UNS Number*** | ***NPS or DN*** | ***OD*** | ***Schedule***  | ***Thickness*** |

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| **Joint Details** |
| Welding Variables (QW-350) | Actual Values | Range Qualified |
| Joint Type |  |  |
| Branch Connection |  |  |
| Base metals P-No. to P-No. |  |  |
| Diameter |  |  |
| Thickness |  |  |

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| **Process 1** |
| Welding Variables (QW-350) | Actual Values | Range Qualified |
| Process |  |  |  |  |
| Type |  |  |  |  |
| Backing (Metal, Weld Metal) |  |  |  |  |
| Spec. No. (SFA) |  |  |  |  |
| AWS No. (Class) |  |  |  |  |
| Filler Metal F-Number |  |  |  |  |
| Filler Metal A-Number |  |  |  |  |
| Consumable Insert |  |  |  |  |
| Filler Metal Product Form |  |  |  |  |
| Weld Deposit Thickness |  |  |  |  |
| Number of Layers Deposited |  |  |  |  |
| Type of Fuel Gas |  |  |  |  |
| Gas Backing |  |  |  |  |
| Transfer Mode |  |  |  |  |
| Current, Polarity |  |  |  |  |
| Position, Progression |  |  |  |  |
| Groove - Plate |  |  |  |  |
| Groove – Pipe > 24 in. (610 mm) OD |  |  |  |  |
| Groove - Pipe 2 7/8 in. (73 mm) - 24 in. (610 mm) OD |  |  |  |  |
| Groove - Pipe < 2 7/8 in. (73 mm) OD |  |  |  |  |
| Fillet - Plate |  |  |  |  |
| Fillet - Pipe > 24 in. (610 mm) OD |  |  |  |  |
| Fillet - Pipe 2 7/8 in. (73 mm) - 24 in. (610 mm) OD |  |  |  |  |
| Fillet - Pipe < 2 7/8 in. (73 mm) OD |  |  |  |  |

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| **Testing** |
| Test Method | Test Result | Test Report |
|  |  |  |
|  |  |  |
|  |  |  |
|  |  |  |

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| --- | --- | --- | --- |
| Date Welded | ***Test Date*** | Specification | ***Specification*** |
| Requalification? | ***Yes/No*** | Test Location | ***Shop/Field*** |
| Place of Testing | ***Place of testing*** | Weather | ***Weather*** |
| Date Issued | ***Award date*** | Ambient Temp. | ***Ambient Temperature*** (ºC/F) |
| Assessor Notes | Comments |
| We certify that the statements in this record are correct and that the test coupons were prepared, welded, and tested in accordance with the requirements of Section IX of the ASME BOILER AND PRESSURE VESSEL CODE (*year*) edition.  |
| Stamp | Digital SignatureExamined by – (name)Examined on – (date)Company Name | Signature | Stamp | Digital SignatureApproved by – (name)Approved on – (name)Company Name | Signature |