

PRODUCT CERTIFICATE



Product :AS P-308L
Dimension(s) :2.50X250
Product Code :71H050250001
Product Type :SMAW
Batch No :2L1200381

Classifications :AWS A5.4: E308L-16
:EN ISO 3581: E 19 9 LR 12
:

Customer No [REDACTED]
Order No [REDACTED]
Amount [REDACTED]
Customer Name [REDACTED]
Delivery No [REDACTED]
Delivery No [REDACTED]

Chemical Analysis (%) *

EN 10204 2.2

C (%)	Si (%)	Mn (%)	S (%)	P (%)	Cr (%)	Ni (%)	Mo (%)	Cu (%)
0,021	0,740	0,700	0,011	0,013	18,200	9,500	0,200	0,350

* *Chemical composition samples of the covered electrodes and flux cored wires are taken from weld metal. Chemical composition samples of the solid wires are taken from raw material wire.*

Mechanical Analysis of Weld Metal

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Tensile Test

Cond. **	Tensile	Yield	Elongatio
	N/mm2	N/mm2	%
	575	435	43

Impact Test

Cond. **	Notch	Temp.	Avr.
		°C	Joule
	ISO-V	20	81

** *PWHT: Post-Weld Heat Treatment AW: As-Welded*

Other Tests

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Additional Information

- 1-The product which is mentioned above is produced and controlled according to ISO 9001 Quality Management System.*
- 2-It should be noted that the results of chemical and mechanical tests could vary from those production joints because of different welding parameters.*
- 3-Mechanical and chemical test results are up to date.*

Kaynak Tekniği San. ve Tic A.Ş.

TOSB Otomotiv Yan Sanayi İhtisas Organize Sanayi Bölgesi
2.Cadde No:5, Şekerpınar Çayırova 41420 - Kocaeli
Tel: 0262 679 77 35 Faks: 0262 679 77 00
www.askaynak.com.tr

Date

Certificate No

[REDACTED]

[REDACTED]

